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The Cummins marine version of the 6CTA 8.3 has evolved through many versions and horsepower
ratings since it was released in the early 1990's (about 24 years ago) as a 6CTA 8.3M-1 "300C", but
all of them still share the same basic base engine specs:

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Cummins Diesel Engine Manuals - MARINE DIESEL BASICS

The 6CTA 8.3 (450 Diamond) is the most sought after marine diesel in both recreational and commercial markets; Proven mid-range diesel platform with mid-stop wet liners, 12-valve design, and a simple to service top-end

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Written for the Cummins model 6CTA8.3 Engine and containing 302 pages, the Service Manual (a.k.a. Shop, Repair, Overhaul, Technical Manual), will tell you how to take your Cummins apart, repair it, and put it back together.

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