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established in the 1960s in response to various drivers. Elwood Spencer Buffa first published his textbook, Modern Production Management, in 1961. He had degrees in business and engineering and had worked as an industrial engineer.

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Elwood died at his home in Dana Point due to complications from Parkinson's disease. El Buffa was one of the founding fathers of the field of production and operations management. His very first book, Modern Production Management published in 1961, redefined the field.

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Abstract. Operations management has undergone significant changes since the original publication of Elwood Buffa's Modern Production

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We aim here to trace briefly some of the main currents which have characterized these changes.

**Creating Value**

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