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the same Feature Based Machining (FBM) methods used in Mill-Lesson-FBM-1, however this time applying FBM to much more complex geometry. Using similar configurations techniques as the previous lesson, you will see advantages in programming time using the FBM toolpaths.

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10. Right click on the Face mill you've just added, and select Edit tool. 11. Left click on the Parameters tab and change the Feed rate, Plunge rate, and Retract rate to 20.0, and the Spindle speed to 1500. 12. Select the OK button to complete these changes in Parameters. 13.

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the Material type to Aluminium 6061
pick the Select button at the bottom of
the Tool Settings page. 9. Select Mill -
library at the Material List dialog box

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open the Source drop down list as shown below. 10. From the Default Materials list select ALUMINIUM inch -6061 and then ...

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MILL-LESSON-FBM-1 FBM MILL AND FBM
DRILL Mastercam Training Guide
Objectives Previously in Mill-Lesson-6
and Mill-Lesson-7 geometry was created

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and machined using standard Mastercam methods. This lesson will apply Feature Based Machining (FBM) methods including FBM Mill and FBM Drill to a solid model previously created in SolidWorks.

Mill Lesson FBM 1 | Machine Tool | Machining

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